

YASKAWA MP Series Memobus (Ethernet)

Supported Series: YASKAWA MP2200, MP2300, MP2300S, MP9xx with 218IF-02 ethernet module.

Website: <http://www.yaskawa.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	YASKAWA MP Series Memobus (Ethernet)		
PLC I/F	Ethernet		
Port no.	502		

PLC Setting:

How to connect one Yaskawa Ethernet device with multiple HMIs?

http://www.weintek.com/Download/MT8000/eng/FAQ/FAQ_61_How_to_connect_Yaskawa_Ethernet.pdf

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	MB	DDDDh	0 ~ 65534F	
B	IB	HHHHH	0 ~ A7FFF	Read only
B	IW_Bit	HHHHdd	0 ~ A7FF15	Read only
W	IW	HHHH	0 ~ A7FF	Read only
DW	IL	HHHH	0 ~ A7FF	Read only
DW	IF	HHHH	0 ~ A7FF	Float , Read only
W	MW	DDDDD	0 ~ 65534	
DW	ML	DDDDD	0 ~ 65533	
DW	MF	DDDDD	0 ~ 65533	Float

Wiring Diagram:

Ethernet cable

